

EFFECT OF AGEING TIME ON THE TENSILE PROPERTIES OF THE LOW-CARBON 9% CR MARTENSITIC STEEL

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The structure and tensile properties of the tempered martensite/ferrite lath structure of the low-carbon 9 wt.% Cr heat-resistant steel with high N and low B contents after ageing at 650°C for 3000 h were investigated. Previously, the steel investigated was heat treated consisting normalizing at 1200°C with following tempering at 750°C for 3 h. After heat treatment, tempered martensite/ferrite lath structure of the 9%Cr steel with a mean size of martensitic laths of 297±30 nm and dislocation density in lath interior of $4.6 \times 10^{14} \text{ m}^{-2}$ was revealed. The boundaries of martensitic laths were stabilized by fine “Cu”-rich particles with a mean size of 55±10 nm and TaX carbonitrides with a mean size of 11±2 nm. The tensile tests were carried out at room temperature. The yield strength and ultimate tensile strength were 670±40 MPa and 750±40 MPa, respectively, after heat treatment. Ageing at 650°C for first 500 h insignificantly decreased the yield strength on 40 MPa that was related to annihilation of dislocations. An increase in ageing time up to 1000 h led to a decrease in the yield strength on 110 MPa that related to the depletion of W from the ferrite matrix. After 3000 h of ageing, the coarsening of laths and TaX particles took place that led to a decrease in yield strength by 6%, while the tempered martensite lath structure retained without subgrain formation. No significant softening during 3,000 h of ageing at 650°C was observed that indicated high thermal stability of tempered structure of the low-carbon 9%Cr steel at thermal exposure. The relationship between structure and tensile properties of samples aged with different times was evaluated; the effect of ageing time on the strengthening mechanisms was discussed.

The study was financially supported by Ministry for Science and Higher Education in Russian Federation, President Grant for PhD – young scientists (grant number MK-1995.2021.4; No. 075-15-2021-336). The work was carried out using equipment of the Joint Research Center of Belgorod State National Research University «Technology and Materials» the activity of which was supported from the Ministry of Science and Higher Education of the Russian Federation within the framework of agreement No. № 075-15-2021-690 (unique identifier for the project RF----2296.61321X0030).